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D412-704-141
Job Sheet 191205



Part No: D412-704-141

Job Qty: 1 pcs

Part Name: Pedal Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/22/19

Job Tracking No:

Due Date: 3/8/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 12-03-21 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs	3/8/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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9-89

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					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
110	Small Fab - 2 - B4B	1 pcs	3/8/19	0.00 0.54	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	DAS
					Small Fab - 4 - B4B	36
					Small Fab - 5 - B4B	9-89
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
120	QC 5	1 pcs	3/8/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	MAR 1 1 2019
					QC 5 - 50	DAS
					QC 5 - 30	40
						9-89
122	Packaging 1-1 - Pick Kit - B4B	1 pcs	3/8/19	0.00 0.00	Packaging 1 - 1 - B4B	
					Packaging 1 - 2 - B4B	
					Packaging 1 - 3 - B4B	
					Packaging 1 - 4 - B4B	
					Packaging 1 - 5 - B4B	
					Packaging 1 - 6 - B4B	
					Packaging 1 - 7 - B4B	
					Packaging 1 - 8 - B4B	
					Packaging 1 - 9 - B4B	
					Packaging 1 - 10 - B4B	
					Packaging 1 - 11 - B4B	
					Packaging 1 - 12 - B4B	
					Packaging 1 - 13 - B4B	
					Packaging 1 - 14 - B4B	
					Packaging 1 - 15 - B4B	
					Packaging 1 - 16 - B4B	
					Packaging 1 - 17 - B4B	
					Packaging 1 - 18 - B4B	
					Packaging 1 - 19 - B4B	
					Packaging 1 - 20 - B4B	
					Packaging 1 - 21 - B4B	
					Packaging 1 - 22 - B4B	
					Packaging 1 - 23 - B4B	
					Packaging 1 - 24 - B4B	
					Packaging 1 - 25 - B4B	
					Packaging 1 - 26 - B4B	
					Packaging 1 - 27 - B4B	
					Packaging 1 - 28 - B4B	
					Packaging 1 - 29 - B4B	
					Packaging 1 - 30 - B4B	
						</

126 QC 4	1 pcs	3/8/19	0.00 0.00	Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
				QC 4 - 26	
				QC 4 - 28	
				QC 4 - 42	
				QC 4 - 58	
130 Packaging 3-1 - Stock - B4B	1 pcs	3/8/19	0.00 0.00	QC 4 - 6	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	3/8/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

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Part Op 100 - Pick Kit
 Descriptions: 110 - Small Fab
 120 - QC5- Inspect part completeness to step on W/O
 122 - Pick Kit
 126 - QC4- 100% Inspect kits for completeness
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	21 Ea (1 ea)	100-Packaging 1 - Pick Kit	5157517
AN315-4R	Nut	21 Ea (1 ea)	100-Packaging 1 - Pick Kit	Fm128978
AN4-10A	Bolt	21 Ea (1 ea)	100-Packaging 1 - Pick Kit	5082908
AN4-12A	Bolt	42 Ea (2 ea)	100-Packaging 1 - Pick Kit	5109960
D3204-041	Release Pedal Assembly	21 pcs (1 ea)	100-Packaging 1 - Pick Kit	5143892
D3205-1	Pedal Bracket	21 pcs (1 ea)	100-Packaging 1 - Pick Kit	5116141
D3205-3	Back Plate	21 pcs (1 ea)	100-Packaging 1 - Pick Kit	5109729
D3206-1	Pedal Arm	21 pcs (1 ea)	100-Packaging 1 - Pick Kit	5054836
D3209-041	Bracket Assembly	21 pcs (1 ea)	100-Packaging 1 - Pick Kit	109657
D4610-5	Shim	21 pcs (1 ea)	100-Packaging 1 - Pick Kit	5100687
D4611-1GA131	Bushing	21 pcs (1 ea)	100-Packaging 1 - Pick Kit	5156002
MS20002-4	Washer	21 Ea (1 ea)	100-Packaging 1 - Pick Kit	F121114
MS20004-24	Bolt	21 Ea (1 ea)	100-Packaging 1 - Pick Kit	5006857
MS21042L3	Nut	21 Ea (1 ea)	100-Packaging 1 - Pick Kit	5130347
MS21042L4	Nut	105 Ea (5 ea)	100-Packaging 1 - Pick Kit	5149814
MS24694-S104	Screw	21 Ea (1 ea)	100-Packaging 1 - Pick Kit	F121090
MS9519-10	Bolt	21 Ea (1 ea)	100-Packaging 1 - Pick Kit	5058144
NAS1149D0332J	Washer	84 Ea (4 ea)	100-Packaging 1 - Pick Kit	5144850
NAS1149D0416J	Washer	42 Ea (2 ea)	100-Packaging 1 - Pick Kit	Fm131511
NAS1149D0463J	Washer	2613 Ea (13 ea)	100-Packaging 1 - Pick Kit	5150216
AN3-6A	Bolt	42 Ea (2 ea)	122-Packaging 1-1 - Pick Kit - B4B	5103950
MS21042L3	Nut	42 Ea (2 ea)	122-Packaging 1-1 - Pick Kit - B4B	5130347
NAS1149D0363J	Washer	105 Ea (5 ea)	122-Packaging 1-1 - Pick Kit - B4B	5152662

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN3-10A	1	175	0
	AN315-4R	1	46	0
	AN4-10A	1	127	0
	AN4-12A	2	177	0
	D3204-041	1	4	0
	D3205-1	1	12	0
	D3205-3	1	16	0
	D3206-1	1	12	0
	D3209-041	1	10	0
	D4610-5	1	13	0
	D4611-1	1	0	0
	MS20002-4	1	55	0
	MS20004-24	1	6	0
	MS21042L3	1	2,328	0
	MS21042L4	5	2,359	0
	MS24694-S104	1	5	0
	MS9519-10	1	13	0
	NAS1149D0332J	4	2,500	0
	NAS1149D0416J	2	2,098	0
	NAS1149D0463J	13	3,253	0
122-Packaging 1-1 - Pick Kit - B4B	AN3-6A	2	491	0
	MS21042L3	2	2,328	0
	NAS1149D0363J	5	1,680	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

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Container No: S161006

Part: D412-704-141

Job No: 191205

Serial No/Batch: S161006

Revision:

Inspector:

Exp Date:

Instructions:

TC STC SH93-34 Issue Ref FAA/STC SR009571